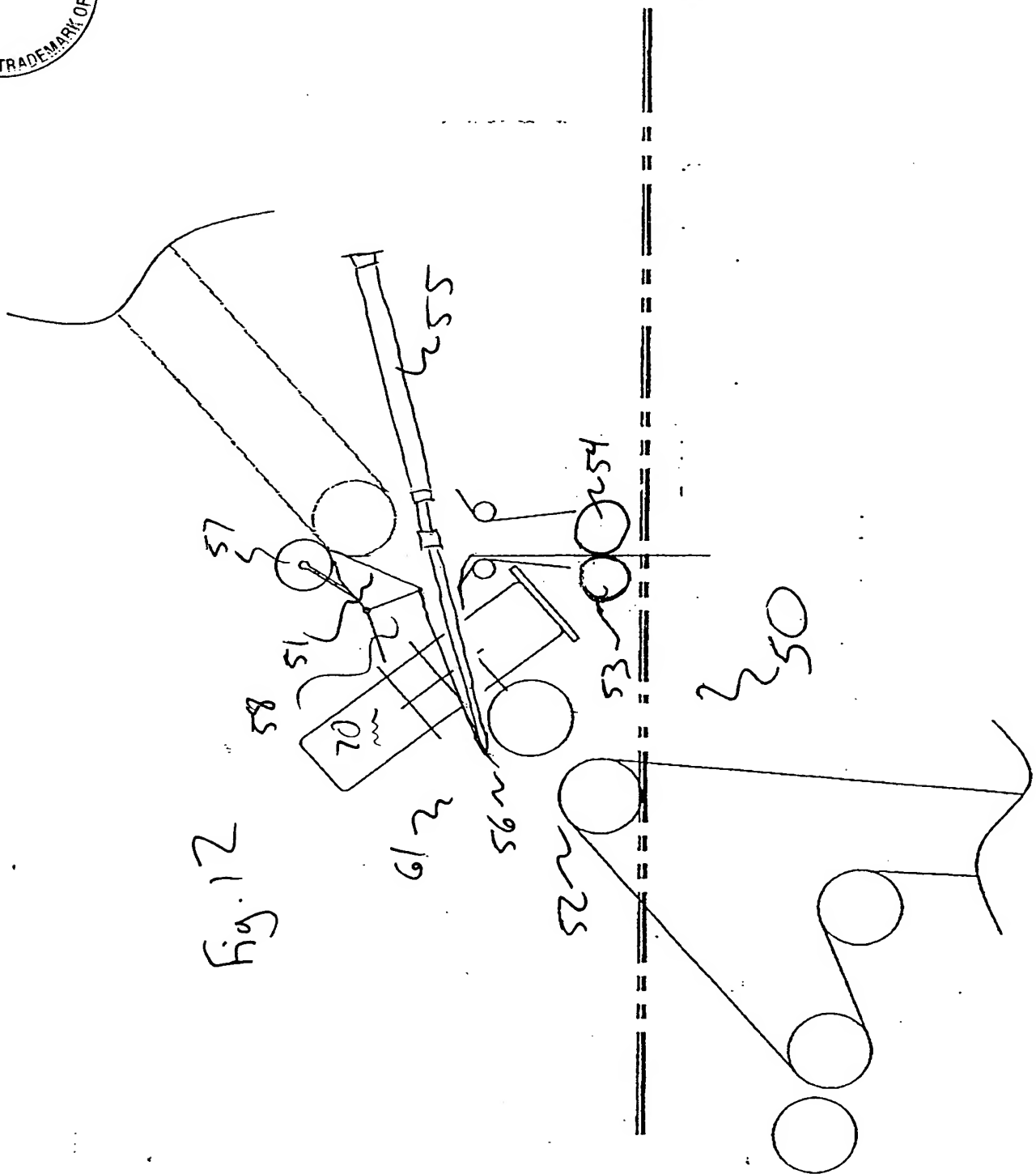


In the Drawings:

Please amend the drawings by replacing Figure 12 with the attached replacement drawing sheet. The amendment to Figure 12 has moved nip roll 53 to the right, to illustrate the sheet 51 being nipped by the nip rolls 53 and 54.

Please add new Figures 14 and 15. Figure 14 is substantially identical to original Figure 12. Figure 15 illustrates the breaking of the sheet 51 by the action of the nip rolls 53 and 54.



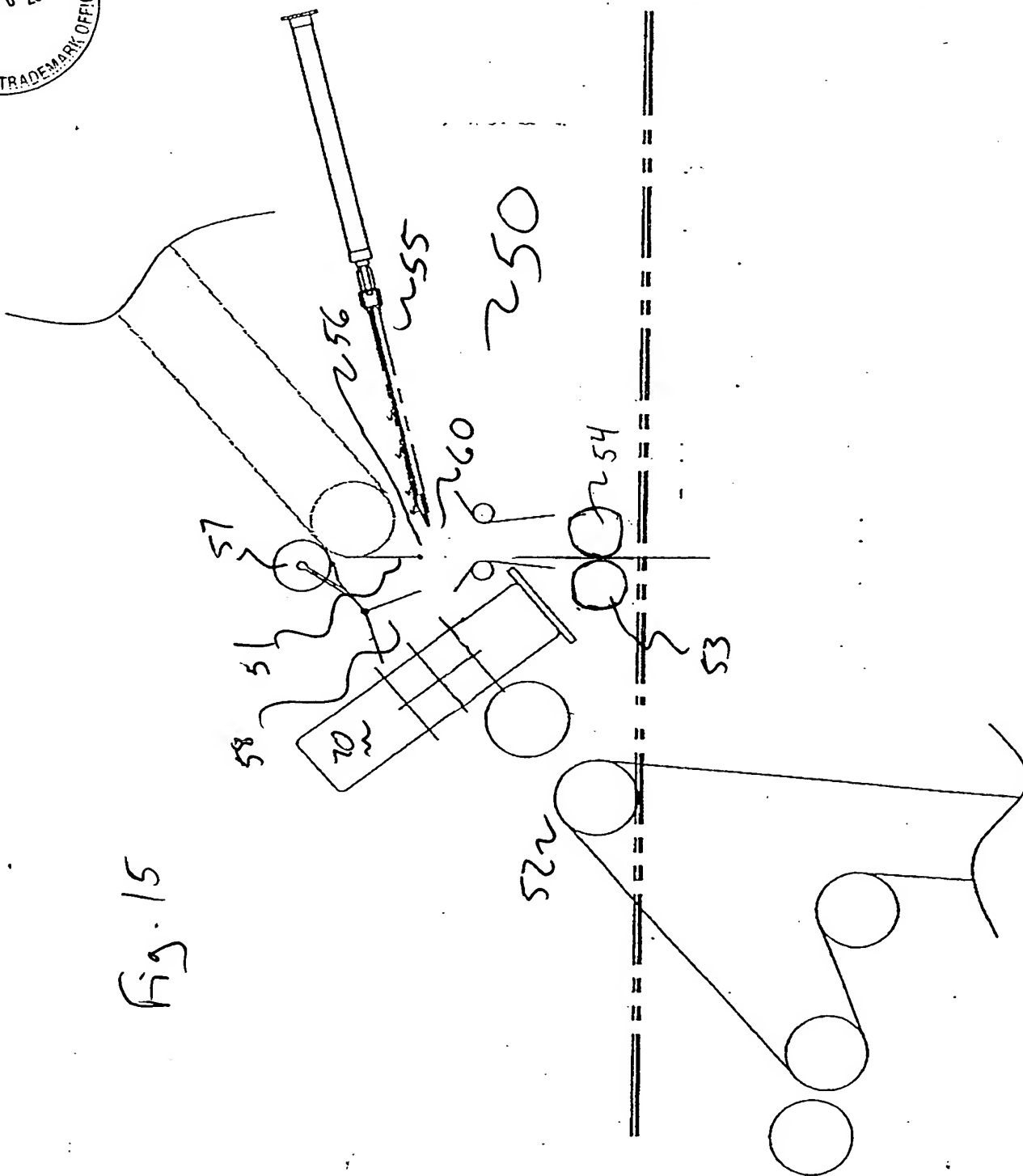
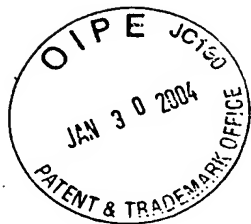


Fig. 15